

CONTENTS

1. A Call to Worship	1
2. What a Voice Means.....	15
3. Other Sounds, Other Realms	35
4. Out of the Chrysalis.....	57
5. Between Laughter and Lament	81
6. Back at Number 1.....	105
7. A Timeless Diva through Time.....	123
Acknowledgments	139
Notes	141

