# Internal Cation Mobilities in Molten (K, Dy<sub>1/3</sub>) Cl

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Internal cation mobility ratios in the molten system KCl-DyCl<sub>3</sub> have been measured at 1093 K by Klemm's countercurrent electromigration method. From these, and data available on the conductivities and molar volumes of the mixtures, the internal mobilities b of both cations have been calculated. With increasing concentration of Dy,  $b_K$  decreases. The decrease of  $b_K$  is attributed to the tranquilization effect by Dy<sup>3+</sup> ions which strongly interact with Cl<sup>-</sup> ions. With increasing concentration of K<sup>+</sup>,  $b_{Dy}$  decreases; this may be attributed to the stronger association of Dy<sup>3+</sup> with Cl<sup>-</sup> ions due to the enhanced charge asymmetry of the two cations neighboring to the Cl<sup>-</sup> ions. It could not been clarified whether a species such as  $[DyCl_6]^{3-}$  is also an electrically-conducting species in the K<sup>+</sup> rich range.

Key words: Klemm Method, Internal Mobilities, Molten DyCl<sub>3</sub>, Tranquilization Effect.

#### Introduction

Recently the separation of nuclear fission products by means of countercurrent electromigration in molten salts has been investigated [1]. This induced us to study the internal mobilities in molten KCl-DyCl<sub>3</sub> mixtures, dysprosium being one of the main fission products. The internal mobilities of  $(M_1, M_{2\,1/3})X$  are still unknown, whereas the conductivities of some such chloride systems can be found in the literature [2–5].

The countercurrent electromigration method (the Klemm method [6, 7]), with which we have previously measured the internal mobilities of  $(M_1, M_{2\,1/2})X$  systems, such as KCl-CaCl<sub>2</sub> [8], was also applied in the present study.

## **Experimental**

DyCl<sub>3</sub> was prepared by the reaction of Dy<sub>2</sub>O<sub>3</sub> (Mitsui Mining Smelting Company, Ltd.) with an excess of NH<sub>4</sub>Cl. The product was purified by sublimation at

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 $1000\,^{\circ}\text{C}$  under reduced pressure to remove gases such NH<sub>3</sub> and HCl, residual NH<sub>4</sub>Cl and impurities such as DyOCl. The details of the purification procedure are described in [9]. The electromigration cell was similar to that shown in Fig. 1 of [10]. With a temperature controller, the temperature was kept at  $(820\pm2)\,^{\circ}\text{C}$ . After electromigration for several hours, the separation tube was taken out of the large container and cut into several pieces for determining the K<sup>+</sup>- and Dy<sup>3+</sup>-content with emission spectrophotometry and ICP spectrometry, respectively.

The phase diagram of the present system is available [11]. The mixture of the composition  $K_3DyCl_6$  has a congruent melting point at  $805\,^{\circ}C$ , which is higher than those of pure KCl (775 $\,^{\circ}C$ ) and pure DyCl<sub>3</sub> (655 $\,^{\circ}C$ ). Therefore, the electromigration was performed at  $820\,^{\circ}C$ , whereas we often performed electromigrations at  $800\,^{\circ}C$ .

### **Results and Discussion**

Since the difference in the mobilities of  $K^+$  and  $Dy^{3+}$  is large, these ions were easily separated by electromigration. Therefore, not much electric charge could be transported without solidification of part of the melt, which, in turn, inevitably involved relatively large errors of  $\varepsilon$ ;  $\varepsilon$  is defined by (A 5) in the Appendix.

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$x_{\mathrm{Dy}}^{\mathrm{a}}(y_{\mathrm{Dy}})^{\mathrm{b}}$	Q (C)	ε <sup>a</sup>	$\kappa [12]$ (S m <sup>-1</sup> )	$V_{\rm m}(V_{\rm e})^{\rm c}$ [12] $(10^{-6}  {\rm m}^3)$	$b_{\mathbf{K}}^{\ \mathbf{a}}$	$b_{Dy}^{}a}$
	(C)		(S III )	$mol^{-1}$	$(10^{-8} \text{ m}^2 \text{ V}^{-1} \text{ s}^{-1})$	
0			227	49.04	11.55	
$0.096 \pm 0.002$	1411	$1.20 \pm 0.02$	174	52.87	$10.28 \pm 0.00$	$0.69 \pm 0.12$
$(0.241 \pm 0.005)$				(44.38)		
$0.194 \pm 0.001$	610	$1.56 \pm 0.02$	141	56.09	$9.79 \pm 0.05$	$0.54 \pm 0.06$
$(0.420 \pm 0.002)$				(40.38)		
$0.275 \pm 0.028$	617	$1.40 \pm 0.06$	123	58.98	$8.45 \pm 0.28$	$1.68 \pm 0.27$
$(0.532 \pm 0.035)$				(38.06)		
$0.404 \pm 0.013$	536	$2.10 \pm 0.03$	103	63.65	$9.05 \pm 0.13$	$1.15 \pm 0.20$
$(0.670 \pm 0.012)$				(35.22)		
$0.514 \pm 0.003$	2089	$1.38 \pm 0.00$	91.4	67.64	$6.48 \pm 0.01$	$2.11 \pm 0.00$
$(0.760 \pm 0.002)$				(33.37)		
$0.630 \pm 0.000$	684	$1.80 \pm 0.01$	82.8	71.84	$6.84 \pm 0.03$	$1.92 \pm 0.01$
$(0.836 \pm 0.000)$				(31.80)		
$0.778 \pm 0.009$	649	$1.95 \pm 0.02$	74.7	77.16	$6.51 \pm 0.05$	$1.94 \pm 0.02$
$(0.913 \pm 0.004)$				(30.20)		
$0.851 \pm 0.005$	1184	$1.58 \pm 0.02$	71.8	79.84	$5.49 \pm 0.04$	$2.01 \pm 0.01$
$(0.945 \pm 0.002)$				(29.55)		
1			67.0	85.23		1.97
				(28.41)		

Table 1. Main experimental conditions and the internal mobilities in the molten system (K, Dy<sub>1/3</sub>)Cl at 1093 K.

- <sup>a</sup> The sign  $\pm$  for  $x_{Dy}$ ,  $y_{Dy}$ ,  $\varepsilon$  and b indicates the errors due to the chemical analysis.
- The values in the parentheses are the equivalent fractions of Dy.
- The values in the parentheses are the equivalent volumes in  $10^{-6}$  m<sup>3</sup> eq<sup>-1</sup>.

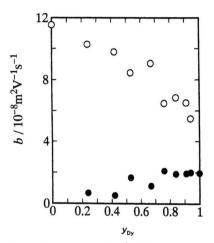


Fig. 1. Isotherms of  $b_{\rm K}$  and  $b_{\rm Dy}$  in the molten system KCl-Dy<sub>(1/3)</sub>Cl at 1093 K. o:  $b_{\rm K}$ , o:  $b_{\rm Dy}$ .

The obtained  $\varepsilon$  values are given in Table 1 together with the main experimental conditions and the calculated internal mobilities.

The b values of K<sup>+</sup> and Dy<sup>3+</sup> are calculated from the  $\varepsilon$  values and data available on the electrical conductivities  $\varkappa$  [12] and equivalent volumes  $V_{\rm e}$  [12] of the mixtures:

$$b_{K} = (\varkappa V_{e}/F) (1 + \varepsilon y_{Dy}), \tag{1 a}$$

$$b_{\rm Dy} = (\varkappa V_e/F) (1 - \varepsilon y_{\rm K}), \tag{1b}$$

where y is the equivalent fraction. In the present paper,  $Dy_{1/3}Cl$  and  $DyCl_3$  are regarded as the equivalent and molar units, respectively.

It should be mentioned that in the present case  $\varepsilon$  is not the relative difference in the internal mobilities, since  $b_c$  is not the average cation mobility [10, 13]. The average cation mobility  $b_{ac}$  may be expressed by

$$b_{\rm ac} = x_{\rm K} b_{\rm K} + x_{\rm Dy} b_{\rm Dy}, \tag{2}$$

where  $x_{\rm K}$  and  $x_{\rm Dy}$  are the mole fraction of KCl and DyCl<sub>3</sub>, respectively; x is related to y by (A8) and (A9). The isotherms of  $b_{\rm K}$  and  $b_{\rm Dy}$  at 820 °C are shown in Figure 1. As the internal cation mobilities are measured with respect to the Cl<sup>-</sup> ions, instead of  $x_{\rm Dy}$  the equivalent fraction  $y_{\rm Dy}$  is taken here as the abscissa.

### Internal Mobility of K+

The mobility  $b_{\rm K}$  decreases with increasing concentration of Dy<sup>3+</sup> and is much greater than  $b_{\rm Dy}$ , as expected (Figure 1). This tendency is similar to that in molten (K, Ca<sub>1/2</sub>)Cl [8, 14].

It has previously been found that in molten binary alkali nitrates, the internal mobilities  $b_1$  of cation 1 are well expressed by the empirical equation [15]

$$b_1 = \{A/(V_e - V_0)\} \exp(-E/RT), \tag{3}$$

where A, E and  $V_0$  are nearly independent of the kind of the coexisting cations. The  $b_K$ 's in the present system are plotted in Fig. 2 against the equivalent volume, together with those in the systems (Na, K)Cl [16] and (K, Ca<sub>1/2</sub>)Cl [8] at the same temperature. The broken line is drawn assuming that (3) holds for  $b_K$  in (Na, K)Cl.  $b_K$  in (Na, K)Cl increases with decreasing

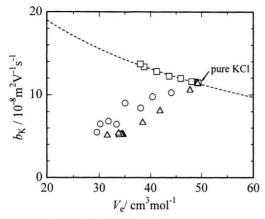


Fig. 2. Internal cation mobilities of K vs. equivalent volume in some molten binary systems.  $\Box: b_{K}$  in (Na, K)Cl [15],  $\Delta: b_{K}$  in  $(K, Ca_{1/2})$ Cl [8],  $o: b_{K}$  in  $Dy_{1/3}$ Cl.

equivalent volume, as expected from (3). On the other hand,  $b_K$  in  $(K, Ca_{1/2})Cl$  and  $(K, Dy_{1/3})Cl$  decreases. In other words,  $b_K$  in  $(K, Ca_{1/2})Cl$  and  $(K, Dy_{1/3})Cl$ decreases with increasing concentration of Ca<sup>2+</sup> and Dy<sup>3+</sup>, respectively. This may be accounted for in terms of the tranquilization effect [13] by these cations on  $b_{\kappa}$ . The tranquilization effect is assumed to occur by a strong coulombic interaction of (tranquilizer) cations with a common anion, that is Cl<sup>-</sup> in the present case. Figure 2 shows that at a given equivalent volume the tranquilization effect of Ca2+ is stronger than that of Dy<sup>3+</sup>, although the interaction of Ca<sup>2+</sup>-Cl<sup>-</sup> is probably weaker than that of Dy<sup>3+</sup>-Cl<sup>-</sup>. This apparent contradiction may be explained in terms of the difference in the number of these cations per Cl ion. The ratio of the numbers of Ca<sup>2+</sup> per Cl<sup>-</sup> is 1/2 and that of Dy<sup>3+</sup> per Cl<sup>-</sup> is 1/3, and thus the more effective tranquilization effect by Ca<sup>2+</sup> than by Dy<sup>3+</sup> is due to the greater number density of the divalent cation.

# Internal Mobility of Dy3+

The increase of  $b_{Dy}$  with increasing concentration of  $Dy^{3+}$  may be surprising because such an increase of the slower cation with its equivalent fraction does not occur in chloride systems with equal valency of its two cations. It does occur, however, if the slower cation has a higher valency than the faster cation. Examples may be the systems (Na,  $Ca_{1/2}$ )Cl, (K,  $Ca_{1/2}$ )Cl, (Rb,  $Ca_{1/2}$ )Cl [14] and (Cs,  $Ca_{1/2}$ )Cl [17], which were obtained by the EMF(A) method [18]; on the other

hand, in (Li,  $Ca_{1/2}$ ) Cl,  $b_{Ca}$  shows opposite behavior [14]. The ratios of the equivalent volumes of the involved pure salts at 800 °C are  $V_{Ca_{1/2}Cl}/V_{LiCl}=0.90$ ,  $V_{Ca_{1/2}Cl}/V_{NaCl}=0.71$ ,  $V_{Ca_{1/2}Cl}/V_{KCl}=0.54$ ,  $V_{Ca_{1/2}Cl}/V_{RbCl}=0.48$  and  $V_{Ca_{1/2}Cl}/V_{CsCl}=0.42$ . Thus, the decrease of  $b_{Ca}$  with decreasing concentration of  $Ca^{2+}$ , with the exception of (Li,  $Ca_{1/2}$ ) Cl, could be accounted for by the increase in the equivalent volumes. However, our data on  $b_{Ca}$  in (K,  $Ca_{1/2}$ ) Cl [8] obtained by the Klemm method do not necessarily agree with theirs [14]; In our data,  $b_{Ca}$  is nearly constant over the investigated concentration range. Thus, we will not further discuss  $b_{Ca}$  of these mixtures until these systems are remeasured by the Klemm method.

At any rate, one should consider the equivalent volume but not the molar volume of DyCl<sub>3</sub> or CaCl<sub>2</sub>, because the average distance between the reference Cl<sup>-</sup> ions, which corresponds to the equivalent volume, may be explicitly related to the cation internal mobilities through the self-exchange velocity [19].

We assume that the decrease of  $b_{\rm Dy}$  with decreasing concentration of  ${\rm Dy}^{3+}$  may be caused mainly by the charge-asymmetry stated below rather than by the increase in the equivalent volume. Owing to the charge asymmetry of the coordinating cations about the  ${\rm Cl}^-$  ions, the  ${\rm Cl}^-$  ions will more strongly associate to the  ${\rm Dy}^{3+}$  ions and consequently associates such as  $[{\rm DyCl}_6]^{3-}$  will have a longer life time.

 $b_{\rm Dy}$  measured in (K, Dy<sub>1/3</sub>) Cl is plotted against the equivalent volume  $V_{\rm e}$  in Fig. 3, where  $b_{\rm Dy}$ 's in the sys-

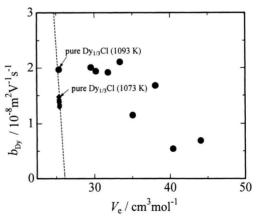


Fig. 3. Internal cation mobilities of Dy vs. equivalent volume in some molten binary systems. The equivalent volume of pure  $Dy_{1/3}Cl$  appears to be slightly smaller at 1093 K [12] than at 1073 K [30]. This inconsistency comes from the different origins of the cited references.  $\bullet$ :  $b_{Dy}$  in  $(K, Dy_{1/3})Cl$ ,  $\bullet$ :  $b_{Dy}$  in  $(Y, Dy_{1/3})Cl$  [29].

tem  $(Y, Dy)_{1/3}$  Cl [20], previously measured at 1073 K, are also shown for comparison. Although  $b_{Dy}$  in the present system decreases with increasing equivalent volume, it decreases much less than in  $(Y, Dy)_{1/3}$  Cl. Raman spectroscopic studies suggest that there exist such species as  $[LnCl_6]^{3-}$  in the mixture system (KCl-LnCl<sub>3</sub>) (Ln: La [21, 22], Y [23], Gd [24]). Neutron and X-ray diffraction studies of pure LnCl<sub>3</sub> melts also suggest that even in the pure melts the octahedral unit exists, which is connected to other units by edge- or corner-sharing (LN: Y (neutron) [25], Nd (X-ray) [26], La, Ce, Pr, Nd, Gd, Dy and Sm (X-ray) [27]). X-ray diffraction has been performed also for a mixture melt of the composition  $K_3DyCl_6$  [28].

Figure 1 suggests that at  $y_K > ca$ . 0.5 ( $y_K = 0.5$ , i.e.  $x_{\rm K} = 0.75$ , corresponds to  $K_3 {\rm DyCl_6}$ )  $b_{\rm Dy}$  becomes particularly small. As stated above, this is presumably because the long-lived species [LnCl<sub>6</sub>]<sup>3-</sup> is formed. This would not necessarily lead to the conclusion, however, that in this concentration range [DyCl<sub>6</sub>]<sup>3-</sup> contributes to the internal mobility. This could be examined by studying the isotope effect of Dy in electromigration. We have not yet succeeded in measuring the electromigration isotope effect of Dy in mixtures rich in K<sup>+</sup> because in such mixtures K<sup>+</sup> and Dy<sup>3+</sup> were separated before enough electric current for isotope effect measurements was passed. On the other hand, measurement of the isotope effect of Dy in pure molten DyCl<sub>3</sub> suggests that the electrically-conducting species containing Dy is Dy<sup>3+</sup> [29].

The formation of such species as  $[\mathrm{DyCl_6}]^{3-}$  with increasing  $x_{\rm K}$  could be explained based on the coulombic interaction. Figure 1 also shows that  $b_{\rm Dy}$  seems to be nearly constant at least in the range  $0 < y_{\rm K} < 0.3$ . This demonstrates that in this range the electrically-conducting species of Dy does not change much, and is therefore assumed to be mainly  $\mathrm{Dy}^{3+}$ , although  $[\mathrm{DyCl_6}]^{3-}$  may be expected to exist partially.

Figure 3 shows that, as  $V_e$  increases,  $b_{Dy}$  in (K,  $Dy_{1/3}$ )Cl does not decrease so much as  $b_{Dy}$  in (Y,  $Dy)_{1/3}$ Cl [20]. With increasing equivalent volume, that is with increasing  $y_K$ , the number of more free Cl<sup>-</sup> ions will increase. This in turn will make the separating motion of  $Dy^{3+}$  from Cl<sup>-</sup> favourable to some extent, which is called the agitation effect of  $K^+$  on  $b_{Dy}$ . In the system (K,  $Ca_{1/2}$ )Cl, with  $V_e$ , that is with increasing  $y_K$ ,  $b_{Ca}$  does not vary much [8]. In both cases the two opposite effects mentioned above, that is the association and the agitation, are assumed to be superimposed on  $b_{Dy}$  and  $b_{Ca}$ . In the former case, how-

ever, the association may be more pronounced than in the latter case.

#### Conclusion

Internal cation mobilities in the molten binary system  $(K, Dy_{1/3})Cl$  have been measured at  $820^{\circ}C$  by Klemm's countercurrent electromigration. This was the first trial of this method applied to a molten (monovalent+trivalent) cation mixture system with a common anion.  $b_K$  is much (ca. 3–10 times) greater than  $b_{Dy}$  in the whole concentration range, as expected. Thus, this method may be used for effective separation of rare earth ions from alkali ions.

As the concentration of  $\mathrm{Dy}^{3+}$  increases,  $b_{\mathrm{K}}$  considerably decreases. This decrease is ascribed to the tranquilization effect by  $\mathrm{Dy}^{3+}$  which strongly interacts with common  $\mathrm{Cl}^-$  ions.

As the concentration of K  $^+$  increases,  $b_{\rm Dy}$  gradually decreases and becomes very small at concentrations rich in KCl. This decrease may be attributed to a promoted association of species containing  ${\rm Dy^{3}}^+$  and generation of the long-lived species  $[{\rm DyCl_6}]^{3-}$ . It could not be concluded by the present experiment, however, whether the electrically-conducting species containing Dy is cationic or anionic in the concentration range rich in KCl.

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#### Appendix

This Appendix aims at showing how from a countercurrent-electromigration experiment on a salt-mixture  $(M_1, M_{21/\nu})X$ , where  $\nu$  is the valency of the second cation, the first being monovalent, one obtains the ratio  $b_1/b_2$  of the internal mobilities of the cations, and from  $b_1/b_2$ , the conductivity  $\varkappa$  and the molar volume  $V_m$ , one obtains  $b_1$  and  $b_2$ .

In a countercurrent electromigration experiment on a system  $(M_1, M_{21/v})X$  the salt under study is filled

into a tube containing a diaphragm for the suppression of convection. Direct current is passed through the tube, and the current-time integral O = F Z(F) is the Faraday constant) is measured. After the electromigration one also measures the numbers of equivalents  $Z_1$  and  $Z_2$  existing in the melt situated between the anode and a cross-section A of the tube in a range where the original equivalent fractions  $y_1$  and  $y_2$  have not yet changed. From the values of Z, Z1, Z2, and  $y_1/y_2$  the mobility-ratio  $b_1/b_2$  can be determined.

In the region where grad  $y_1$  and grad  $y_2$  are still zero, for the transport-velocities holds

$$(v_i - v_3) = (v_i - v_A) - (v_3 - v_A), \quad (i = 1, 2). \quad (A1)$$

Therefore, for the equivalent fluxes relative to 3 and A

$$J_{i3} = J_{iA} - y_i J_{3A}, \quad (i = 1, 2).$$
 (A2)

Integration over the time  $\tau$  of the electromigration,

$$\int_{0}^{\tau} J_{i3} dt = \int_{0}^{\tau} J_{iA} dt - y_{i} \int_{0}^{\tau} J_{3A} dt,$$

yields

$$k y_i b_i = \{Z_i - y_i(Z_1 + Z_2)\} - y_i Z, (i = 1, 2) \text{ (A 3)}$$

where k is a constant and  $y_i(Z_1 + Z_2)$  is the number of equivalents of i which were between the anode and A before the electromigration. From (A3) results

$$b_1/b_2 = \{Z - (y_2/y_1) Z_1 + Z_2\} /$$

$$\{Z - (y_1/y_2) Z_2 + Z_1\}.$$
(A4)

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Equation (A4) can be easily transformed into the equation

$$\varepsilon \equiv (b_1 - b_2)/(y_1 \ b_1 + y_2 \ b_2)$$
  
=  $(1/Z) \{ (Z_2/y_2) - (Z_1/y_1) \}$  (A 5)

used in [31].

The ratio  $b_1/b_2$  can be expressed also in terms of  $\varepsilon$ 

$$b_1/b_2 = (1 + \varepsilon y_2)/(1 - \varepsilon y_1).$$
 (A6)

Knowledge of the ratio  $b_1/b_2$ , the conductivity  $\varkappa$  and the molar volume  $V_{\rm m}$  allows for the determination of  $b_1$  and  $b_2$  by means of the equation

$$\varkappa = (x_1 \ b_1 + x_2 \ v \ b_2) \ F/V_{\rm m}, \tag{A7}$$

where  $x_1$  and  $x_2$  are mole fractions of the salts.

Equation (A4) is identical with (64) in [18].

The following relations hold between mole fractions,  $x_1$  and  $x_2$ , and equivalent fractions,  $y_1$  and  $y_2$ :

$$x_1 = v y_1/[1 + (v-1) y_1],$$
 (A8a)

$$x_2 = y_2/[v + (1-v) y_2].$$
 (A8b)

Therefore

$$y_1 = x_1/[v + (1-v)x_1],$$
 (A 9 a)

$$y_2 = v x_2/[1 + (v-1) x_2].$$
 (A9b)

The equivalent volume  $V_e$  is related to the molar volume  $V_{\rm m}$  by

$$V_{\rm c} = (y_1/x_1) V_{\rm m} = [1 + (1/v - 1) y_2] V_{\rm m}$$
. (A 10)

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