

Review article

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Multicore fibers for large capacity transmission

Abstract: We experience Internet traffic growth of 100 times every 10 years. However, the capacity of existing standard single-mode fiber is approaching its fundamental limit regardless of significant realization of transmission technologies which allow for high spectral efficiencies. Space division multiplexing (SDM) based on multicore fibers (MCFs) has emerged as a solution to the problem of saturation of the capacity of optical transmission systems. This article presents the recent progress on the MCFs for future large capacity long-distance transmission systems. In MCFs, there is a tradeoff relationship between low crosstalk and high multiplicity, therefore the maximum number of cores and the core arrangement have to be carefully determined based on the required crosstalk level and core size. The state-of-the-art of fabricated MCFs and the transmission experiments using MCFs are reviewed. The current maximum capacity-distance product in MCF transmission is 368.2 (184.1+184.1) Pb/s/fiber km with the relative spatial efficiency of 4.7 compared with a standard single-mode fiber. In order to increase the spatial efficiency as well as the capacity-distance product further in MCFs, the possibility of heterogeneous MCFs and few-mode MCFs is also presented.

Keywords: multicore fiber; few-mode fiber; crosstalk; space division multiplexing.

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Edited by Ming-Jun Li

1 Introduction

The Internet traffic is growing by about 40% in a year, and this trend is estimated to continue [1]. The transmission capacity of conventional single-mode fiber (SMF) has also been exponentially increased in the past few decades

due to the emergences of advanced new technologies. Recent SMF transmission systems have achieved capacities up to about 100 Tb/s per fiber by employing various multiplexing techniques such as the time division multiplexing (TDM), wavelength division multiplexing (WDM), polarization division multiplexing (PDM), and multi-level modulation such as higher-order quadrature amplitude modulation (QAM), as shown in Figure 1. In order to further increase the fiber capacity, expansion of the optical bandwidth of transmission window and enhancement of the spectral efficiency are required. However, the transmission window from 1530 nm to 1625 nm is already exhausted, which is the suitable band because of the low attenuation of silica glass and of the low noise and high gain of erbium-doped fiber amplifier (EDFA). Achieving low-noise long-haul transmission using other bands is not easy due to the high attenuation of the fibers and the lack of good amplifiers. In addition, even if the fundamental limits of low loss and low nonlinearity could be achieved in a novel optical fiber such as an ultra-low loss fiber or a hollow-core photonic bandgap fiber, the improvement of signal-to-noise ratio will result in only the slight increase of spectral efficiency [1]. Therefore, the transmission capacity of the single-core SMF is rapidly approaching its fundamental limit, and it is estimated that the current trends of traffic growth will result in capacity crunch in the near future [2].

Space division multiplexing (SDM) has emerged as a solution to the problem of saturation of the capacity of optical transmission systems in order to further increase the fiber capacity or spatial capacity – the capacity per cross-sectional area of the fiber. SDM optical fiber transmission itself is not a new idea and multicore fiber (MCF) for high density transmission was proposed in 1979 [3, 4]. The fabricated MCF in late 1970s was drawn from one preform including multiple cores. In 1982, another type of MCF, which is called bunch fiber, was proposed [5]. The bunch fiber is drawn from bunched multiple preforms and each preform includes one respective core. However, the passive optical network (PON) [6] was utilized to provide cost- and space-efficient networks for the subscriber lines, and the MCF became unnecessary anymore for the density improvement and has not been commercialized for SDM

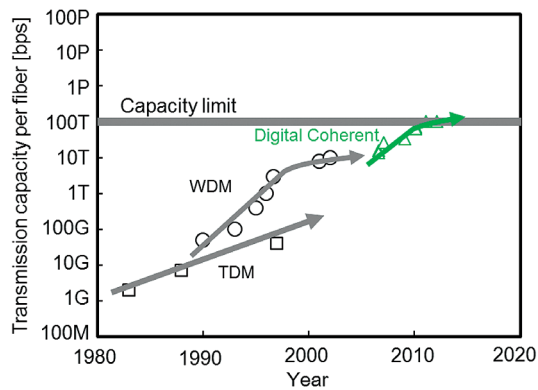


Figure 1 Growth of the transmission capacity of optical fiber.

transmission then. In the late 2000s, the SDM technologies had rapidly come to attract attentions again [7], since the future capacity crunch became an issue with reality [1, 2]. The idea behind SDM is to transmit simultaneously over several different spatial modes of propagation by the use of fibers comprising multiple cores, multimode fibers, and even the use of optical vortices.

This paper reviews the state-of-the-art of MCF designs and development as a future large capacity long-distance transmission media for SDM. Firstly, crosstalk and core density in MCFs are explained based on the recently fabricated fibers. Next, reported results on transmission experiment using MCFs are reviewed. In addition, in order to further increase the multiplicity in MCF, recently developed new MCF structures, which are heterogeneous MCFs and few-mode MCFs, are explained. In this paper, we mainly focus on the MCFs with low crosstalk between neighboring cores, which can be called “uncoupled MCFs”.

2 Crosstalk and core density in multicore fibers

An MCF structure has been proposed to increase the capacity per cross-sectional area of the fiber. Particularly, in 2008, an MCF with holey structure has been fabricated by Furukawa Electric [8], and after that, various types of MCFs have been reported. In MCFs, the optical crosstalk between adjacent cores is an important problem, since a part of the optical power launched into one of the core is coupled with neighboring cores during the propagation. Figure 2 shows the classification of optical fibers including MCFs reported so far. MCFs can be classified into uncoupled-type and coupled-type fibers. In the uncoupled MCFs, each core is used as an individual waveguide, therefore each core has to be arranged for keeping the inter-core crosstalk sufficiently small for long-distance transmission applications. On the other hand, in the coupled MCFs, several cores are placed to strongly and/or weakly couple between each other. Coupled MCFs supporting single transverse mode and multi transverse modes have been investigated for high power fiber laser applications [9, 10], since they are able to be used as large-mode-area (LMA) fibers, while the coupled MCFs supporting a few supermodes can be used as few-mode fibers (FMFs) for large capacity transmission experiments with mode-division multiplexing (MDM) technique [11–14]. In terms of core arrangement in uncoupled MCFs, homogeneous MCFs with identical multiple cores [15–30] and heterogeneous MCFs with several kinds of different cores [31–35] have been reported. In addition, each core can be designed to support not only single mode but also few modes and multi modes, and they can be called single-mode MCF

Number of modes	Single-core	Multi-core	
		Uncoupled-type	Coupled-type
Single	SMF 	Homogeneous/Heterogeneous 	LMA fiber
Few	FMF 	Few-mode MCF 	Hybrid structure
Multi	MMF 	Multi-mode MCF 	LMA fiber

Figure 2 Classification of optical fibers.

Table 1 Characteristics of reported uncoupled single-mode multicore fibers.

Reference	Number of cores	CD (μm)	Attenuation (dB/km)	A_{eff} (μm^2) ^a	100-km Crosstalk (dB) ^b	RCMF
[15]	7	~180	2.38	41.8	-60	1.76
[16]	7	215	0.205	101	-23	2.99
[17]	7	125.9	0.43	40.1	-39	3.46
[18]	7	217	0.213	110	-43	3.19
[19]	7	150	0.18	80	-92	4.86
[20]	7	125.4	0.21	76.6	-45	6.66
[21]	7	186.5	0.23	~75	-60	2.95
[22]	7	240	0.2	100	-50	2.37
[23]	7	181.3	0.198	112.4	-59	4.67
[24]	10	204.4	0.242	116	-46	5.42
[25]	19	200	0.227	71.5	-42	6.63
[26]	7	195	0.19	110	-64	3.96
[27]	7	186	0.242	141	-50	5.57
[28]	7	187.5	0.168	130	-41.5	5.06
[29]	12	225	0.20	80	-45	3.70
[30]	12	230	0.19	106	-52	4.70

^aMeasured value at 1550 nm. ^bAverage crosstalk between two cores at 1550 nm after 100-km propagation.

(SM-MCF), few-mode MCF (FM-MCF) [36–42], and multi-mode MCF (MM-MCF) [43], respectively.

Table 1 summarizes the recently fabricated uncoupled SM-MCFs [15–30]. In the uncoupled MCFs, high core density as well as low attenuation and large effective area, A_{eff} , are important characteristics for utilizing MCFs as a transmission fiber to improve optical signal to noise ratio (OSNR) and SDM efficiency. In order to compare the core density of MCFs, the spatial efficiency (SE) or the core multiplicity factor (CMF) can be used, which is defined as [44]:

$$\text{CMF} = \frac{nA_{\text{eff}}}{\pi(CD/2)^2}, \quad (1)$$

where n is a number of core with effective area A_{eff} in a cladding and CD is a cladding diameter. The CMF indicates the core area ratio in a cladding. In Table 1, a relative CMF (RCMF) of MCFs with various A_{eff} and CD is shown. The RCMF is ratio between CMF of an MCF and a standard single-core SMF with A_{eff} of $80 \mu\text{m}^2$ at 1550-nm wavelength and cladding diameter of $125 \mu\text{m}$. The reported maximum RCMF with large A_{eff} of larger than $100 \mu\text{m}^2$ and low 100-km crosstalk of smaller than -50 dB is 5.57 for 7-core fiber [27] and 4.70 for 12-core fiber [30], and the maximum number of incorporated cores in a single cladding is 19 [25] so far. The crosstalk in Table 1 is averaged value between two cores at 1550 nm after 100-km propagation. It should be noted that the crosstalk of MCFs increases with increasing the signal wavelength and the slope of crosstalk over wavelength regimes can be estimated to be approximately 0.06 dB/nm–0.15 dB/nm [29, 30, 45, 46]. Therefore, the

crosstalk at the longer edge of L band is about 5 dB–10 dB larger than that at 1550 nm wavelength.

The most important concern in designing MCFs is the number of cores placed in a limited cladding. There is no standard cladding size in MCFs at this moment, however, a small cladding diameter is preferable not only for achieving a high core density but also for maintaining high mechanical reliability for bending. Considering a failure probability, a cladding diameter of MCFs should be smaller than $230 \mu\text{m}$ to satisfy the limit of failure probability [24]. The number of cores able to be multiplexed in a fiber is determined by the core-to-core distance with a fixed outer cladding diameter. The small core-to-core distance results in a large crosstalk between neighboring cores in uncoupled MCFs. The suppression of crosstalk between cores is one of the critical issues for practical use of uncoupled MCFs. If we fix the core-to-core distance Λ and the cutoff wavelength λ_c of each core, the effective area A_{eff} has to be decreased, to decrease the coupling coefficient between neighboring cores, resulting in an increment of the fiber nonlinearity. In addition, the cladding thickness (CT), which is a distance from a center of outer core to outer cladding edge, should be sufficiently large for reducing micro-/macro-bending losses in outer cores [44]. Therefore, there is a trade-off relationship between inter-core crosstalk, fiber nonlinearity, and core density with keeping single-mode condition. Figure 3 shows the required core-to-core distance condition in 7-core, 13-core, and 19-core fibers with hexagonally close-pack structure (HCPS), where the maximum cladding diameter is

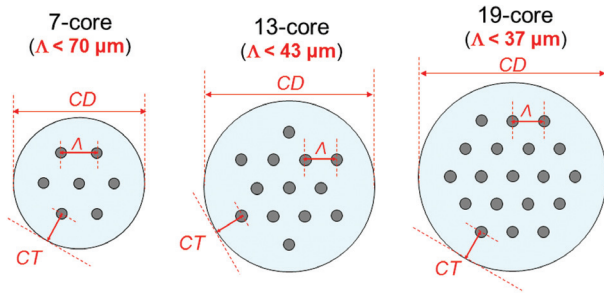


Figure 3 Relation between number of cores and condition of core-to-core distance in MCFs with hexagonally close pack structure, where the cladding diameter (CD) and cladding thickness (CT) are assumed to be 230 μm and 40 μm , respectively.

assumed to be 230 μm [24] and the CT is assumed to be 40 μm [44]. We can see that, in 7-core structure, large core-to-core distance is acceptable, while the CMF becomes low. On the other hand, higher core density can be achieved by using 13-core or 19-core structure, however, the maximum permissible core-to-core distance is approximately 43 μm and 37 μm , respectively, in 13-core fiber and 19-core fiber.

When the core-to-core distance is determined, the crosstalk in homogeneous MCFs can be estimated. The crosstalk in actual MCFs shows statistical characteristics and a coupled-mode theory [32, 47, 48] and a coupled-power theory [48–50] have been introduced for various MCFs to estimate crosstalk in MCFs theoretically. In 2011, Hayashi et al. have shown both theoretically and experimentally that the mean value of the statistical distribution of the crosstalk XT_{ave} in homogeneous MCFs is given as [51]

$$XT_{\text{ave}} = 2 \frac{\kappa^2}{\beta} \frac{R}{\Lambda} L, \quad (2)$$

where κ is the mode-coupling coefficient between neighboring cores, R is the bending radius, β is the propagation constant, Λ is the core-to-core distance (core pitch), and L is the fiber length. It is clear that, if the mode-coupling coefficient κ is obtained, the averaged crosstalk XT_{ave} can be easily estimated in homogeneous MCFs. For example, if we target a crosstalk level of -30 dB after 100-km propagation with $\Lambda < 45 \mu\text{m}$ and $R < 500 \text{ m}$, the κ has to be lowered to around 10^{-3} m^{-1} or less. We should notice that the target crosstalk level is depending on the modulation format to be used. In Ref. [52], the effect of the crosstalk on the OSNR was investigated numerically by assuming the crosstalk as a static coupling, and experimentally by realizing the crosstalk as an effectively static coupling using optical couplers and variable optical attenuators. It has been reported that the crosstalk-induced penalty at the

bit-error rate of 10^{-3} is <1 dB, when the crosstalk is <-18 dB for quadrature phase-shift keying (QPSK), -24 dB for 16-QAM, and -32 dB for 64-QAM [52].

Before 2011, almost all the reported MCFs had a step-index profile in each core. However, it has been revealed that, in MCFs with step-index profile with large A_{eff} and single mode operation, the core-to-core distance has to be increased to 45 μm to achieve a coupling coefficient on the order of 10^{-3} m^{-1} [53], therefore the maximum achievable core number was seven with step-index profile.

In order to decrease crosstalk and to increase core density in MCFs, trench-assisted MCFs (TA-MCFs) [19, 20, 22] and hole-assisted MCFs (HA-MCFs) [54, 55] have been proposed. Figure 4 shows a typical cross sectional view of a fabricated TA-MCF with homogeneous core arrangement, where identical seven cores with low-index trench profile are arranged hexagonally. In Figure 4, the schematic diagram of an index profile with trench-assisted structure is also shown. Due to the existence of low index trench layer with the thickness of W , the overlap of the electromagnetic fields between neighboring cores can be greatly suppressed, resulting in the suppression of crosstalk compared with that in an MCF with step-index profile. The trench layer can also reduce a micro-/macro-bending loss [56, 57], resulting in a reduction of outer cladding thickness [44, 58].

Figure 5 shows the relationship between the worst crosstalk after 100-km long propagation, 100-km XT_{worst} , and the core-to-core distance (core pitch) in TA-MCFs with a typical index profile [53], where the target effective areas are 80 μm^2 and 100 μm^2 as examples. We should note that the crosstalk of inner cores is larger than that of outer cores assuming all cores carry equal signal power [21]. The phenomena originate from the difference in the number of nearest neighbor cores. In the case of the HCPS, the inner core has six nearest neighbor cores, while the outer cores have three or four nearest neighbor cores. Assuming all cores carry equal signal power, the worst crosstalk of the cores is estimated as follows:

$$XT_{\text{worst}} = XT - 10 \log n \quad (3)$$

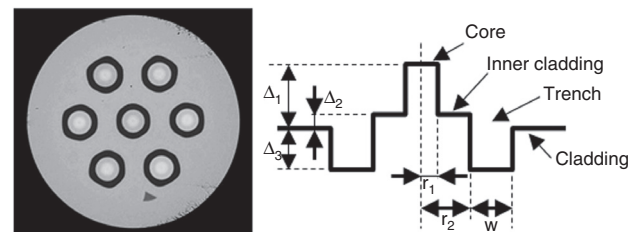


Figure 4 Cross sectional view of a fabricated TA-MCF and its index profile.

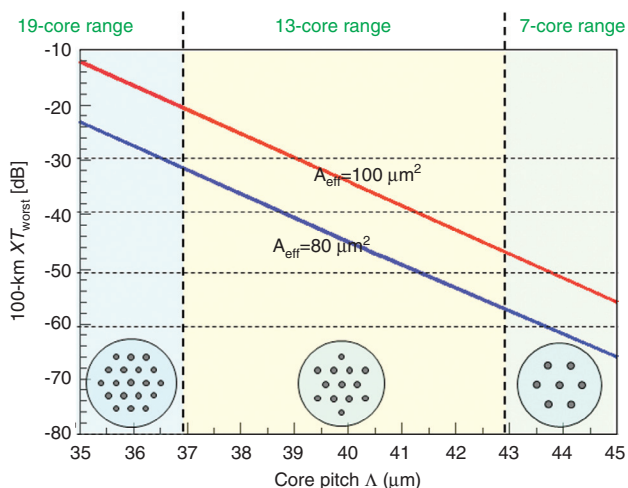


Figure 5 The relationship between the worst crosstalk after 100-km long propagation, 100-km XT_{worst} , and the core-to-core distance in TA-MCFs [53].

where XT_{worst} is the worst crosstalk in (dB), XT is crosstalk between two cores in (dB), and n is the number of nearest neighbor cores. Crosstalk increment due to nearest neighbor cores (ΔXT) defined by the following equation is a measure of crosstalk degradation due to nearest neighbor cores.

$$\Delta XT = XT_{\text{worst}} - XT = 10 \log n. \quad (4)$$

The ΔXT of inner cores is 7.8 dB and that of outer cores is 4.8 dB for three nearest neighbor cores or 6.0 dB for four nearest neighbor cores. The MCF should be designed by considering XT_{worst} . The large ΔXT and the variation depending on the number of nearest neighbor cores are also concerned. From Figure 5, we can see that it is difficult to realize 19-core fibers with low 100-km XT_{worst} in a practical cladding diameter. On the other hand, in 7-core fibers, it is possible to design 7-core fiber with very low crosstalk and large A_{eff} under a relatively small cladding diameter [27, 28]. In addition, using 13-core arrangement, we can achieve reasonable low crosstalk and large A_{eff} with acceptable cladding diameter. Therefore, the maximum number of cores and the core arrangement have to be carefully determined based on the required crosstalk level considering a modulation format to be used in the transmission and the target effective area size.

3 Transmission experiments on single-mode multicore fibers

Many kinds of MCFs have been developed to achieve high-capacity long-distance transmission. Table 2 summarizes

large capacity transmission experiments over SM-MCFs. The first demonstrations of high capacity transmission were presented as post deadline papers at OFC/NFOEC2011 by NICT et al. [59] and OFS et al. [60], respectively. NICT et al. have demonstrated 109-Tb/s/fiber-transmission over a 16.8-km MCF. OFS et al. demonstrated 76.8-km transmission with 56-Tb/s/fiber capacity. OFS et al. have increased the capacity to 112 Tb/s in their followed experiment [21]. Seven-core fibers with HCPS whose A_{eff} or MFD was similar to that of a conventional SMF were used in these experiments. Not long after that remarkable progress related to extending transmission distance and expanding capacity has been demonstrated.

A key device to extend transmission distance by using multi-span transmission is an in-line amplifier. Alcatel-Lucent et al. have demonstrated 2688-km transmission with 7 Tb/s/fiber capacity by using the same MCF with Ref. [21, 60] and conventional C-band EDFAs as in-line amplifiers [61]. NTT et al. have presented 1050-km transmission over a seven-core HCPS MCF with large A_{eff} of 110 μm^2 [26]. The feature of this experiment is utilization of PDM-16QAM format and Raman amplification to MCF transmission. The crosstalk of the fiber was reduced to -56 dB to use such high order QAM format. In this experiment, the feasibility of MCF transmission with high pump power of 6.5 W per fiber was confirmed. The maximum transmission distance over MCFs so far was recorded by KDDI et al. [63]. They have achieved 6160-km transmission over a seven-core HCPS MCF with a multicore EDFA. The experiment was the first demonstration of high capacity transmission by using a multicore EDFA even though the first demonstration of a multicore EDFA has been presented in the previous year [65]. The combination of an MCF with moderate crosstalk of 100-km $XT_{\text{worst}} = -40$ dB and QPSK modulation realized capacity-distance product of 176.8 Pb/s km, which is equivalent with that of 203 Tb/s km over a single-core fiber [66].

In order to realize long-distance MCF transmission, development of manufacturing process of long-length MCF is also necessary. Two processes have been known as the fabrication process of MCFs [67]. One is a stack and draw process, which is also known as the process for fabrication of microstructured fibers. Another is a drilling process, which has been used to fabricate a conventional polarization-maintaining fiber. In the stack and draw process, firstly, prepared stacking elements (tube, core rods, and adjusting rods) are cleaned and dried. After that, these core rods and adjusting rods are stacked inside the tube. The stacked preform is tapered for fiber drawing and is drawn down to MCF. On the other hand, in the drilling process, holes are fabricated in a preform

Table 2 Examples of high capacity transmission over multicore fibers.

Reference number	MCF	$A_{\text{eff}} (\mu\text{m}^2)/$ MFD (μm) ^a	Maximum XT_{worst}^b (dB)	Capacity (Tb/s/fiber)	Distance (km)	Capacity-distance product (Pb/s/fiber km)	Modulation Format	In-line optical amplifier
[59]	7-core HCPS	80/-	-62	109	16.8	1.8	PDM-QPSK	–
[60]	7-core HCPS	-/9.6	-31	56	76.8	4.3	PDM-QPSK	–
[21]	7-core HCPS	-/9.6	-31	112	76.8	8.6	PDM-QPSK	–
[61]	7-core HCPS	-/9.6	-31	7	2688	18.8	PDM-QPSK	EDFA
[62]	19-core HCPS	72-	-24	305	10.1	3.1	PDM-QPPK	–
[26]	7-core HCPS	110/-	-56	7	1050	7.4	PDM-16QAM	EDFA/Raman
[63]	7-core HCPS	99/-	-40	28.7	6160	176.8	PDM-QPSK	MC-EDFA
[64]	12-core ORS	81/-	-37	1010	52.4	52.9	PDM-32QAM	EDFA/Raman
[30]	12-core DRS	106/-	-42	409+409	450	368.2 (184.2+184.1)	PDM-32QM	MC-EDFA/Raman

^aMeasured value at 1550 nm. ^bMaximum value of 100-km XT_{worst} at 1550 nm.

by using an adequate tool. The inside of holes is polished and cleaned. A preform for drawing is completed by inserting cleaned rods into the holes. The prepared preform is drawn to a fiber in the same procedure with the stack and draw process. Core alignment accuracy of the stack and draw process is said to be relatively inferior to that of the drilling process because there are much clearance inside the stacked preform. In the case of the drilling process, careful treatment of the surface roughness of drilled holes is indispensable to suppress excess attenuation. The longest span length of MCF transmission reported so far is about 75 km [21, 26]. To extend the length of MCF over 100 km, improvement of preform fabrication procedure will be needed both in stack and draw process and drilling process for manufacturing larger scale preforms.

Another view point of transmission experiments over MCFs is a transmission capacity per fiber. The first experiment whose capacity went far beyond 100 Tb/s per fiber was demonstrated by NICT et al. The capacity of 305 Tb/s/fiber was realized by using 10-km 19-core HCPS MCF with A_{eff} of 72 μm^2 , which is slightly smaller than that of a conventional SMF [62]. The crosstalk of the MCF was somewhat large compared to other MCFs due to a tight core-to-core distance for 19-core packing within cladding diameter of 200 μm . NTT et al. have demonstrated the transmission experiment whose capacity exceeded 1 Pb/s/fiber for the first time [64]. A 52.4-km 12-core MCF with a one-ring structure (ORS) shown in Figure 6A was used in this experiment. The ORS can overcome three issues of HCPS [29]. The number of adjacent cores of the ORS is two for all cores, but cores of the HCPS have three-, four- or six-adjacent cores. The reduced and homogeneous number of adjacent core is helpful to reduce the worst case crosstalk that is a crosstalk assuming all adjacent

cores are fully excited. The elimination of a center core allows reducing a core pitch while keeping the same crosstalk with a HCPS. As a result, the ORS enables 12-core arrangement and low crosstalk under cladding diameter limitation. The utilization of 32 QAM format, which was indispensable to realize 1-Pb/s/fiber capacity, was allowed by low crosstalk characteristics of the 12-core fiber.

Simultaneous realization of crosstalk reduction and A_{eff} enlargement are required to realize large capacity and long distance transmission. NTT et al. have reported a transmission experiment with a large capacity of 409+409 Tb/s/fiber and long distance of 450 km [30]. A 12-core fiber with a dual ring structure (DRS), whose cross section is shown in Figure 6B, realized enlarged A_{eff} of 106 μm^2 and low worst-crosstalk of -48 dB after 100-km propagation. The maximum number of adjacent cores of a DRS is two or four, which is inhomogeneous and is larger than that of an ORS. However, core-to-core distance of a DRS can be enlarged compared to that of an ORS under the same cladding condition. Consequently, a DRS can show enlarged

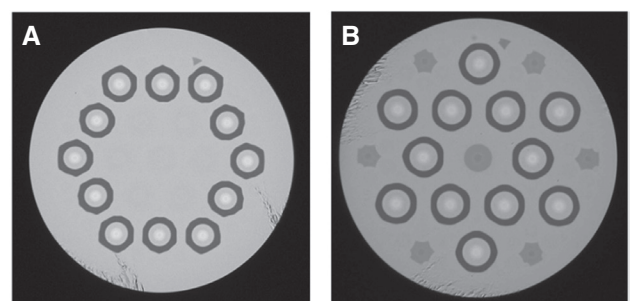


Figure 6 Cross sectional view of 12-core fiber with different structure: (A) One-ring structure. (B) Dual-ring structure.

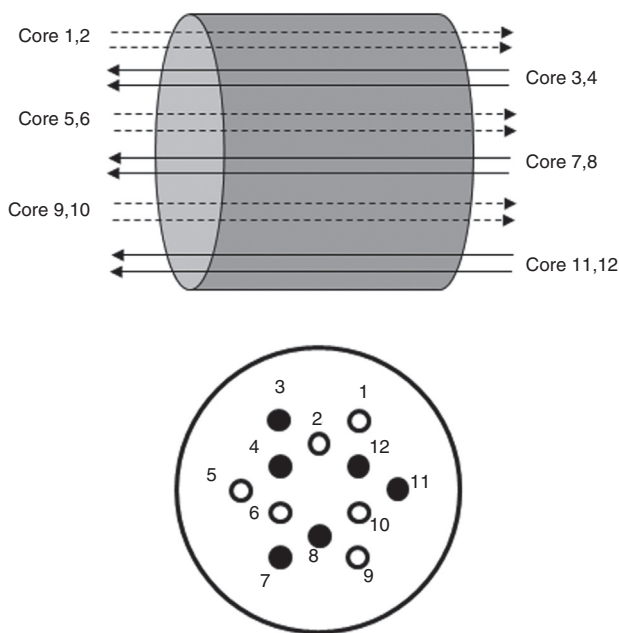


Figure 7 Concept of bi-directional signal assignment on a 12-core fiber with a dual-ring structure.

A_{eff} and/or reduced crosstalk compared to an ORS. Another feature of this experiment is propagation-direction interleaving (PDI), where adjacent cores are assigned to opposite direction as shown in Figure 7. We can reduce the number of adjacent core in which the signal propagates to the same direction to one for all cores by using PDI. Accordingly, effective crosstalk is expected to be reduced. The PDI technique was also used in multicore EDFA used in this experiment [68]. The effectiveness of PDI has also been demonstrated by NEC [69].

Recently, another theoretical consideration to maximize the transmission capacity per fiber has been demonstrated [70, 71]. They stated that an MCF with small A_{eff} and moderate crosstalk can maximize transmission capacity per fiber. Regarding OSNR that includes crosstalk-related noise, spectral efficiency per core whose A_{eff} is $< 50 \mu\text{m}^2$ can be 40 times larger than that of conventional SMF with A_{eff} of $80 \mu\text{m}^2$ [71]. If we can use a hole-assisted double cladding uncoupled heterogeneous MCF, theoretical total capacity of a 100-km span reaches around 10.2 Pb/s with 93-core fiber [70]. Further consideration and experimental demonstration are expected to prove the concept.

4 Heterogeneous multicore fiber

One of the promising approaches for realizing a low crosstalk uncoupled MCF is introducing different kinds

of cores in a fiber [31], which is called heterogeneous MCFs. The heterogeneous MCF consists of several kinds of cores whose propagation constants are different from each other. In 2009, Koshihara et al. proposed that the inter-core crosstalk between non-identical cores can be suppressed even for step-index MCFs by introducing small differences in the effective indices between neighboring cores from the theoretical consideration based on the coupled-mode theory [31]. Theoretically, the maximum normalized-power transferred between cores can be effectively suppressed by introducing slightly different cores, if there is no perturbation in MCFs. Based on this concept, several heterogeneous MCFs have been fabricated [32, 34] and it was found that there is large differences between the earlier theoretical prediction and the measured crosstalk in heterogeneous MCFs. Hayashi et al. have revealed that this discrepancy originates from the large perturbation which occurred in actual MCFs and that the bending perturbation is crucial for predicting the crosstalk in heterogeneous MCFs [32]. In a bent heterogeneous MCF, when the bending radius is smaller than a specific value, there is a linear relation between a bending radius in a logarithmic scale and a crosstalk values as in a homogeneous MCF. On the other hand, over the bending radius larger than a specific value, the crosstalk decreases rapidly. This phenomenon can be explained by the variation of equivalent propagation constant in outer cores due to bending and twisting effects [32]. Considering the fiber bending and twisting effects, the propagation constant difference between neighboring cores is a function of propagation distance and becomes zero at many positions during the propagation, if the bending radius is smaller than a specific threshold value of R_{pk} , which is given by [32]

$$R_{\text{pk}} = n_{\text{eff}} \Lambda / \Delta n_{\text{eff}} \quad (5)$$

where n_{eff} and Δn_{eff} are the effective index of a core and the effective index difference between the non-identical cores, respectively, and Λ is the core-to-core distance. The crosstalk is degraded at bending radii $< R_{\text{pk}}$ due to index-matching between non-identical cores [32, 33, 48]. In this phase-matching region, the bent induced effective index variation is larger than the intrinsic index difference Δn_{eff} between heterogeneous cores. On the other hand, in the non-phase-matching region of bending radii $> R_{\text{pk}}$, the bent induced effective index variation is smaller than the intrinsic index difference Δn_{eff} , therefore the crosstalk is dominated by the statistical properties [48, 50]. In this non-phase-matching region, the heterogeneous MCFs can be used as a bending insensitive fiber in terms of crosstalk. If the effective index difference between

cores is sufficiently large, the value of R_{pk} can be pushed toward small range. Specifically, if we try to shift R_{pk} to the bending radius of smaller than 5 cm with a core-to-core distance $<40\text{ }\mu\text{m}$, Δn_{eff} of larger than about 0.001 is needed between non-identical cores in a heterogeneous MCF [72].

Figure 8 shows a typical comparison of the mean value of the inter-core crosstalk after 100-km propagation in a homogeneous MCF and a heterogeneous MCF estimated from the numerical prediction [72]. In the homogeneous MCF, the core-to-core distance is $35\text{ }\mu\text{m}$, and the core radius and core index Δ are $4.8\text{ }\mu\text{m}$ and 0.41%, respectively, where the effective core area is about $80\text{ }\mu\text{m}^2$. On the other hand, in the heterogeneous MCF, one of the cores has a radius of $4.8\text{ }\mu\text{m}$ and core index Δ of 0.41% and another one has a radius of $4.3\text{ }\mu\text{m}$ and core index Δ of 0.36%. The non-identical cores are arranged alternately with core-to-core distance of $35\text{ }\mu\text{m}$ and a total of six cores are placed, where the effective core areas are

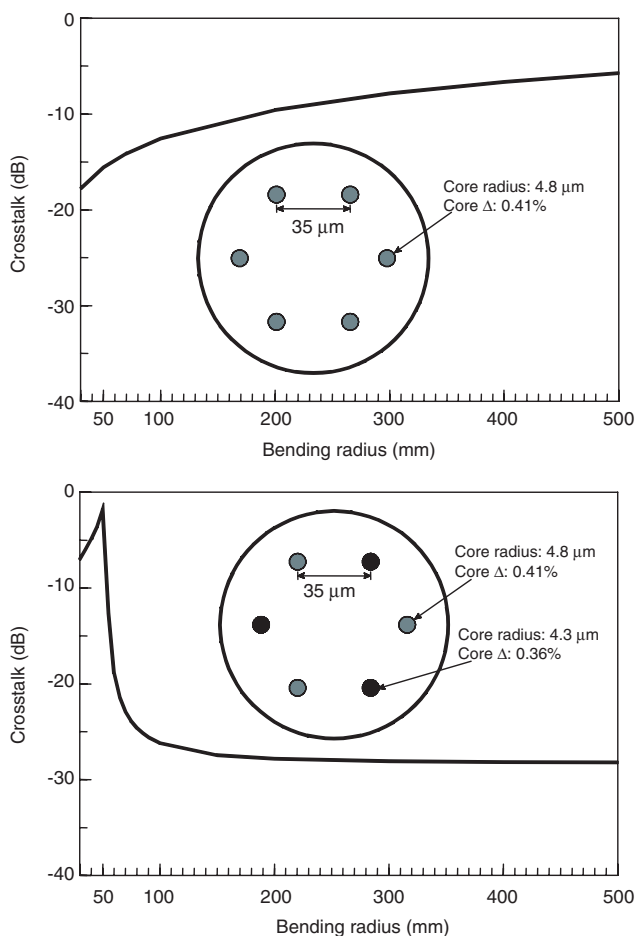


Figure 8 Numerically calculated average crosstalk between neighboring cores after 100-km propagation as a function of bending radius for homogeneous MCF (upper figure) and heterogeneous MCF (lower figure).

both approximately $80\text{ }\mu\text{m}^2$. We can see that, in the homogeneous MCF, the inter-core crosstalk is lower than -18 dB for bending radii of smaller than 3 cm due to the bending perturbation effect, however it increases as increasing the bending radius due to the decrement of the bending perturbation. In the heterogeneous MCF, on the other hand, the inter-core crosstalk after 100-km propagation is quite large for bending radii $<R_{pk}$ of 5 cm, since the bend perturbations is larger than the intrinsic index difference Δn_{eff} between adjacent cores in this range, whereas it is greatly suppressed for bending radii of larger than 6 cm even if the core-to-core distance is $35\text{ }\mu\text{m}$. These results indicate that the heterogeneous MCFs with sufficiently large effective index difference Δn_{eff} between the non-identical cores may be used as a bending radius insensitive low-crosstalk MCFs in a practical situation by carefully selecting the core parameters.

Recently, crosstalk dependencies on bending radius of heterogeneous MCFs have been experimentally investigated in detail [35]. Figure 9 shows a cross sectional view of the fabricated heterogeneous MCF [35]. It has three kinds of cores (Cores 1, 2, and 3), namely, three kinds of effective index differences Δn_{eff} between cores. By changing the value of Δn_{eff} , the variation of the critical bending radius R_{pk} is expected. Figure 10 shows the Δn_{eff} dependence of the R_{pk} for three slightly different heterogeneous MCFs, where the symbols are derived from the measured crosstalk and the solid curves are estimated lines from theoretical prediction [35]. It can be seen that R_{pk} is proportional not only to $(1/\Delta n_{\text{eff}})$ but also to core-to-core distance as shown in Eq. (5) and it is possible to shift R_{pk} to the region of around 50 mm by designing Δn_{eff} to be larger than 0.001 regardless of core-to-core distance.

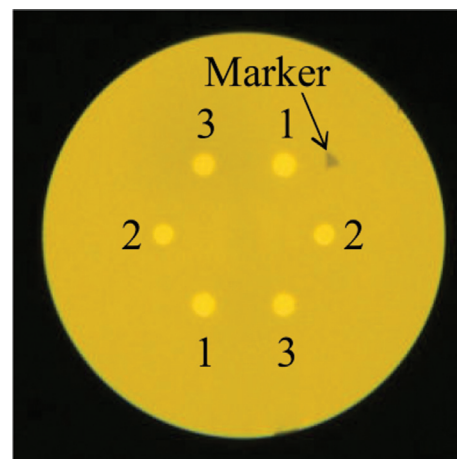


Figure 9 Cross sectional view of a fabricated heterogeneous MCF [35].

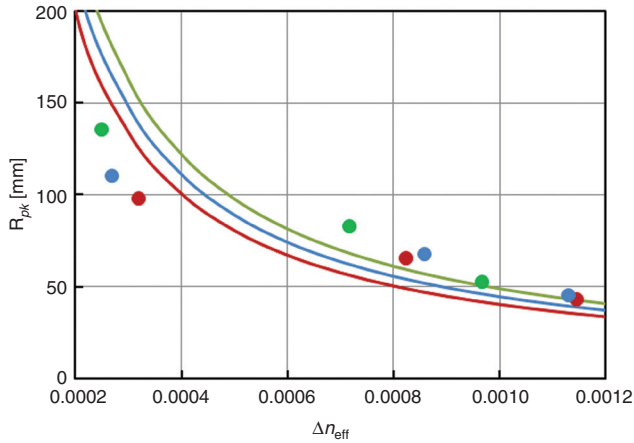


Figure 10 Δn_{eff} dependence of the R_{pk} for fabricated heterogeneous MCFs, where the symbols are derived from the measured crosstalk and the solid curves are estimated lines from theoretical prediction [35].

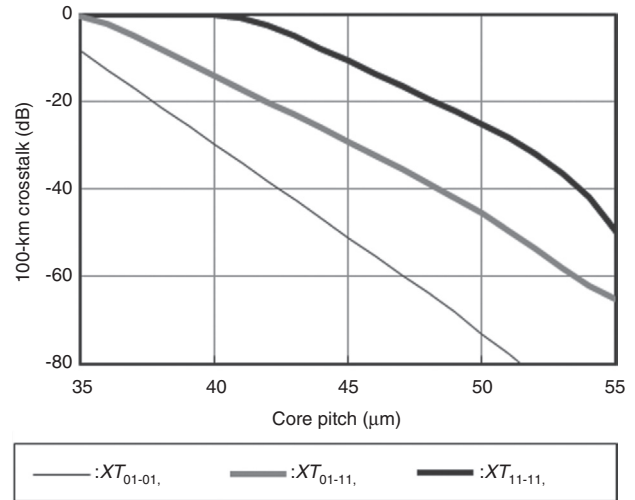


Figure 11 Inter-core crosstalk after 100-km propagation as a function of core pitch in a FM-MCF.

5 Few-mode multicore fiber

MDM over FMF is another candidate for SDM. A large-capacity MDM transmission experiment of 72.7 Tb/s, which is close to the maximum record of 102.3 Tb/s on a single-core SMF [73], has been demonstrated [74]. Many types of FMFs have been proposed to increase the number of modes, to optimize mode-coupling, and to reduce differential mode group delay (DMD) [75–79]. The FMFs can be fabricated by using processes for conventional single-core fibers. However, complex signal processing such as MIMO (multi input and multi output) is required to separate coupled modes during propagation in most cases. The number of multiplexed modes may be limited regarding the signal processing system complexity.

The combination of multicore and few-mode, FM-MCF, is also another candidate for SDM. The concept of an FM-MCF has already been proposed a few years ago [7, 11] and fabrication results have been demonstrated recently [36–41]. In addition, a hybrid MCF that involves single-mode cores and few-mode cores has been used in a transmission experiment that recorded 1.05 Pb/s/fiber on a 3-km hybrid MCF [42].

The most critical characteristic for designing an FM-MCF is the inter-core crosstalk related to higher order modes. Figure 11 shows a simulated inter-core crosstalk after 100-km propagation as a function of core-to-core distance (core pitch) [39]. Step-index cores with the core radius of 6.47 μm and the relative refractive index difference of 0.45% was used in this simulation. A_{eff} at 1550 nm of LP_{01} mode and LP_{11} mode was 110 μm^2 and 170 μm^2 , respectively. XT_{01-01} , XT_{01-11} , and XT_{11-11} denote the

core-to-core crosstalk between LP_{01} mode and LP_{01} mode, between LP_{01} mode and LP_{11} mode, and between LP_{11} mode and LP_{11} mode, respectively. XT_{11-11} is about 40-dB larger than XT_{01-01} . The high crosstalk indicated that a core-to-core distance of FM-MCFs should be larger than that of SM-MCF to realize the same crosstalk. Small inter-core crosstalk is preferable to exclude MIMO processing on inter-core crosstalk compensation.

In spite of the core-pitch limitation due to XT_{11-11} , FM-MCFs have potential to realize high multiplicity. Table 3 summarizes characteristics of FM-MCFs presented so far. DMD values for the reported FM-MCFs are also shown in Table 3. Hole-assisted structure and trench assisted structure are promising structures to reduce XT_{11-11} . Seven-core trench-assisted FM-MCF [41] showed quite low 100-km inter-core crosstalk of -48 dB. In the case of two LP mode multiplexing, the fiber has 14 (7×2) independent paths. If we can use degenerated LP_{11} mode as two modes ($\text{LP}_{11a}/\text{LP}_{11b}$) thanks to MIMO technology, the fiber has 21 (7×3) independent paths.

CMF has been proposed as a measure of spatial efficiency of an SM-MCF [44] and has been extended for an FM-MCF [39]. CMF and RCMF are defined by the following equation.

$$\text{RCMF}_{\text{SM-MCF}} = \text{CMF}_{\text{SMF-MCF}} / \text{CMF}_{\text{SMF}} \quad (6)$$

$$\text{CMF}_{\text{SM-MCF}} = n A_{\text{eff}} / ((\pi/4) D_c^2) \quad (7)$$

$$\text{CMF}_{\text{SMF}} = A_{\text{eff-SMF}} / ((\pi/4) D_{\text{c-SMF}}^2) \quad (8)$$

$$\text{RCMF}_{\text{FM-MCF}} = \text{CMF}_{\text{FM-MCF}} / \text{CMF}_{\text{SMF}} \quad (9)$$

Table 3 Examples of fabricated few-mode multicore fibers.

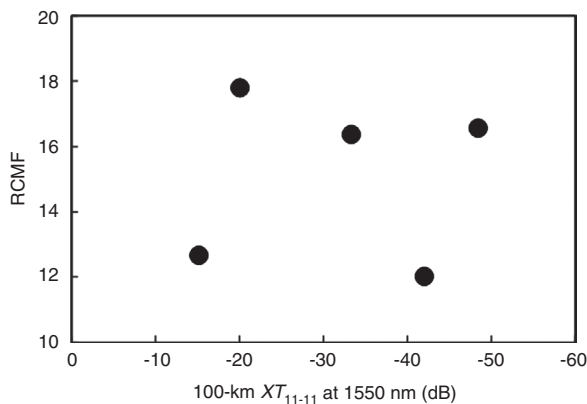
Organization	CREOL	Furukawa Electric		Fujikura Ltd.	
Reference	[36]	[37]	[38]	[39, 40]	[41]
Number of core	7	7	19	4	7
Structure of a core element	Hole-assisted structure	Depressed cladding	Depressed cladding	Matched cladding	Trench-assisted structure
Modes in a core	LP ₀₁ /LP ₁₁	LP ₀₁ /LP ₁₁	LP ₀₁ /LP ₁₁	LP ₀₁ /LP ₁₁	LP ₀₁ /LP ₁₁
Fabricated length (km)	1	1	0.1	3.7	2.0
Core pith (μm)	40	61.5	60.7	52.3	46.2
Cladding diameter (μm)	192	243	440	176	195.4
LP ₀₁ attenuation ^a (dB/km)	–	1.72	1–2	0.231	0.229
LP ₀₁ A _{eff} ^a (μm ²)	(113)	183	218	114	110
LP ₁₁ attenuation ^a (dB/km)	–	1.43	1–2	–	–
LP ₁₁ A _{eff} ^a (μm ²)	(170)	275	304	(170)	(175)
LP ₁₁ -LP ₁₁ crosstalk ^a (dB/100 km)	-20	-33	-15.2	-42	-48
DMD ^a (ps/km)	4600	–	–	3000	2729
RCMF	17.8	16.4	12.7	12.0	16.6

^aMeasured value at 1550 nm. Values in parentheses were simulated values.

$$\text{CMF}_{\text{FM-MCF}} = \left[n \sum_m^l A_{\text{eff}-m} \right] / ((\pi/4) D_c^2) \quad (10)$$

where CMF_{xxx} and RCMF_{xxx} are CMF and RCMF of fiber xxx, n is the number of core, A_{eff} is the effective area, D_c is the cladding diameter of an MCF, $A_{\text{eff-SMF}}$ is the effective area of SMF (80 μm² at 1550 nm), D_{cSMF} is the cladding diameter of SMF (125 μm), $A_{\text{eff-m}}$ is the effective area of m -th mode, and l is the number of modes.

The maximum RCMF of SM-MCFs with moderate or large A_{eff} and moderate or small crosstalk is limited around 5–6 [27, 28, 53]. RCMFs of two-LP mode MCFs shown in Table 3 exceed 10. Figure 12 shows the relationship between RCMF and crosstalk of FM-MCFs shown in Table 3. Trench-assisted FM-MCF has realized high RCMF and low crosstalk simultaneously for the first time.

**Figure 12** Relationship between RCMF and 100-km XT₁₁₋₁₁ of fabricated FM-MCFs.

Further optimization on FM-MCFs is required to use an FM-MCF as a transmission line. For example, DMDs of FM-MCFs shown in Table 3 were a few thousand ps/km due to step-like core profile. The reduction of DMD by using a graded-index profile will be indispensable to relax load of signal processing. In addition, development of devices such as Fan-in/Fan-out and amplifier are indispensable to realize ultimate highly multiplexed transmission over an FM-MCF.

6 Conclusion

In this article, recent progress on MCF researches to date for high-capacity SDM transmission has been reviewed mainly focusing on the uncoupled MCFs. Due to the limitation of the outer cladding size of MCFs related to their mechanical reliability, the number of cores as well as the core arrangement have to be carefully determined based on the required modulation format and transmission distance. For the single-mode homogeneous MCF with moderate A_{eff} and low worst-crosstalk, the maximum number of cores incorporated in a practical cladding size is around 13. On the other hand, by introducing heterogeneous core arrangement, further decrement of core-to-core distance is possible with keeping lower crosstalk level compared with the homogeneous MCFs. More detailed studies on optimum design of heterogeneous MCFs will be required for the increment of the spatial efficiency. In addition, the combination of MCF and FMF, which is FM-MCF, is a very promising approach to realize capacity-distance product over Exa b/s/fiber km. In order to realize relative spatial

efficiency of larger than 20, FM-MCF will be required and further development on related devices such as Fan-in/Fan-out and amplifier for FM-MCF transmission is highly expected. In order to reduce cost-per-bit than current SMF by MCFs, device integration such as amplifiers, transmitters, and receivers is needed. Investigation towards cost

saving by using MCF transmission system is underway. Further development on device integration is expected for deploying MCFs in the real network.

Received July 25, 2013; accepted September 19, 2013; previously published online October 14, 2013

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