

Contents

Acknowledgments — V

Preface — VII

Editors — XIII

Contributors — XIV

Chapter 1

Polyurethane Foams — 1

- 1.1 Introduction — 1
- 1.2 Polyurethanes — 2
 - 1.2.1 History — 2
 - 1.2.2 Market Evolution and Trends — 4
- 1.3 Main Components — 8
 - 1.3.1 Polyol — 9
 - 1.3.2 Isocyanates — 10
 - 1.3.3 Blowing Agents — 13
 - 1.3.4 Catalysts — 14
- 1.4 Structure — 15
- 1.5 Applications — 17
 - 1.5.1 Coatings, Adhesives, Sealants, and Elastomers (CASE) — 17
 - 1.5.2 Foams — 18
- 1.6 Sustainability in PU Foams — 20
 - 1.6.1 Vegetable Oil Polyols — 20
 - 1.6.2 Challenges and Opportunities — 22
- 1.7 Coconut oil for Functional Polyols — 23
 - 1.7.1 Structure, Properties, and Advantages — 23
- References — 25

Chapter 2

Polyol Chemistry and Synthesis — 31

- 2.1 Introduction — 31
- 2.2 Derivatives — 34
 - 2.2.1 Coconut Oil Derivatives — 34
 - 2.2.2 Potential of Coconut Oil Derivatives — 37
- 2.3 Synthesis and Characterization — 42
 - 2.3.1 Synthesis Methods — 42
 - 2.3.2 Reaction Conditions and Optimization — 52
 - 2.3.3 Characterization of Polyol Properties — 55

2.4	Chemical and Physical Properties —	56
2.4.1	Molecular Structure —	56
2.4.2	Key Properties —	62
2.5	Polyol Impact on Foam Formation —	72
	References —	74

Chapter 3

The Foaming Process and Its Characteristics — 89

3.1	Introduction —	89
3.2	Fundamentals of Foaming —	90
3.2.1	The Gelling Process —	91
3.2.2	The Blowing Process —	93
3.2.3	Reaction Kinetics —	97
3.3	Cellular Structure —	100
3.3.1	Microstructure and Open/Closed-Cell Content —	100
3.3.2	Size and Shape —	101
3.3.3	Density and Porosity —	102
3.4	Modifications on the Polyurethane Matrix —	103
3.4.1	Functionalization of CO Polyols —	103
3.4.2	Bio-based Replacement —	106
3.4.3	Incorporation of Reinforcing Fillers —	107
3.4.4	Additive Optimization —	109
3.5	Optimization Strategies —	113
3.6	Characterization —	116
3.6.1	Structural Characterization —	116
3.6.2	Mechanical Property Evaluation —	122
3.6.3	Thermal Characterization —	123
3.6.4	Morphological Analysis —	128
3.6.5	Hydrophobicity and Oleophilicity —	130
	References —	131

Chapter 4

Rigid Polyurethane Foams — 139

4.1	Introduction —	139
4.1.1	Challenges in Hydroxyl Functionalization of Coconut Oil —	140
4.1.2	Alternative Functionalization Approaches —	140
4.1.3	Functionalization and Formulation —	141
4.1.4	Chemical Mechanism and Process Parameters —	144
4.1.5	Combined Polyol Preparation Strategies —	148
4.2	Grafting —	150
4.3	Sequential Processes —	152
4.3.1	Sequential Glycerolysis and Amidation —	152

4.3.2	Sequential Amidation and Prepolymerization —	156
	References —	157

Chapter 5

Flexible Polyurethane Foams — 161

5.1	Introduction —	161
5.2	Formulations —	161
5.2.1	Composition and Synthesis —	162
5.2.2	Impact on Foam Properties —	163
5.3	Optimization —	164
5.3.1	Methods for Optimizing Production —	165
5.3.2	Techniques for Fine-Tuning Foam Properties —	166
5.3.3	Impact of Additives on Foam Performance —	168
5.4	Applications —	169
5.4.1	Furniture and Bedding —	169
5.4.2	Automotive Interiors —	170
5.4.3	Packaging —	171
	References —	171

Chapter 6

Future Trends and Opportunities — 173

6.1	Introduction —	173
6.2	Integration of Other Renewable Resources —	173
6.2.1	Bio-based Isocyanates —	180
6.3	Advancements —	183
6.3.1	Innovations in Catalytic Systems —	184
6.4	Emerging Markets —	186
6.5	Startup Potentials —	189
6.5.1	Viability —	189
6.5.2	Differentiation and Value Proposition —	190
6.5.3	Market Entry and Growth Strategies —	191
6.6	Summary and Future Outlook —	192
	References —	193

Index — 195

