

Contents

Preface — V

Acknowledgments — VII

About the book — XIII

About the authors — XV

List of figures — XVII

List of tables — XIX

Chapter 1

Metal cutting processes — 1

- Learning problem 1 — 1
- Learning solution 1 — 1
- Learning problem 2 — 2
- Learning solution 2 — 3
- Learning problem 3 — 3
- Learning solution 3 — 4
- Learning problem 4 — 5
- Learning solution 4 — 5
- Learning problem 5 — 6
- Learning solution 5 — 6
- Learning problem 6 — 7
- Learning solution 6 — 8
- Learning problem 7 — 9
- Learning solution 7 — 9
- Learning problem 8 — 10
- Learning solution 8 — 10
- Learning problem 9 — 11
- Learning solution 9 — 11
- Learning problem 10 — 12
- Learning solution 10 — 13
- Learning problem 11 — 14
- Learning solution 11 — 14
- Learning problem 12 — 16
- Learning solution 12 — 16
- Learning problem 13 — 17
- Learning solution 13 — 17

Learning problem 14	18
Learning solution 14	19
Learning problem 15	20
Learning solution 15	20
Learning problem 16	21
Learning solution 16	21
Learning problem 17	22
Learning solution 17	23
Learning problem 18	24
Learning solution 18	24
Learning problem 19	26
Learning solution 19	26
Learning problem 20	27
Learning solution 20	27

Chapter 2

Metal cutting analysis — 29

Learning problem 21	29
Learning solution 21	29
Learning problem 22	30
Learning solution 22	30
Learning problem 23	32
Learning solution 23	32
Learning problem 24	33
Learning solution 24	33
Learning problem 25	35
Learning solution 25	35
Learning problem 26	36
Learning solution 26	36
Learning problem 27	37
Learning solution 27	37
Learning problem 28	38
Learning solution 28	39
Learning problem 29	40
Learning solution 29	40
Learning problem 30	42
Learning solution 30	42
Learning problem 31	43
Learning solution 31	43
Learning problem 32	44
Learning solution 32	45
Learning problem 33	46

Learning solution 33	— 46
Learning problem 34	— 47
Learning solution 34	— 47
Learning problem 35	— 48
Learning solution 35	— 49
Learning problem 36	— 50
Learning solution 36	— 50
Learning problem 37	— 51
Learning solution 37	— 51
Learning problem 38	— 52
Learning solution 38	— 53
Learning problem 39	— 54
Learning solution 39	— 54
Learning problem 40	— 55
Learning solution 40	— 55

Chapter 3

Metal cutting optimization — 57

Learning problem 41	— 57
Learning solution 41	— 57
Learning problem 42	— 58
Learning solution 42	— 58
Learning problem 43	— 59
Learning solution 43	— 60
Learning problem 44	— 60
Learning solution 44	— 61
Learning problem 45	— 62
Learning solution 45	— 62
Learning problem 46	— 63
Learning solution 46	— 63
Learning problem 47	— 64
Learning solution 47	— 65
Learning problem 48	— 66
Learning solution 48	— 66
Learning problem 49	— 67
Learning solution 49	— 67
Learning problem 50	— 68
Learning solution 50	— 68

Chapter 4

Metal cutting performance responses — 71

Learning problem 51	71
Learning solution 51	71
Learning problem 52	72
Learning solution 52	72
Learning problem 53	73
Learning solution 53	74
Learning problem 54	74
Learning solution 54	75
Learning problem 55	76
Learning solution 55	76
Learning problem 56	77
Learning solution 56	77
Learning problem 57	78
Learning solution 57	79
Learning problem 58	80
Learning solution 58	80
Learning problem 59	81
Learning solution 59	82
Learning problem 60	82
Learning solution 60	83
Learning problem 61	84
Learning solution 61	84
Learning problem 62	85
Learning solution 62	85

References — 87

Index — 93