CONTENTS

| PREFACE | vii |
|---|-----|
| ACKNOWLEDGMENTS | ix |
| THE WAY IT WAS | |
| I. Spreckels and Reciprocity | 3 |
| II. King Kalakaua and King Claus | 16 |
| BUILDING A SUGAR EMPIRE | |
| III. Water Rights and Cabinet Shuffles | 33 |
| IV. The Spreckels Ditch | 44 |
| V. Princess Ruth and the Crown Lands | 52 |
| VI. The Legislature of Many Luaus | 59 |
| VII. Spreckelsville Plantation | 69 |
| VIII. Hawaiian Commercial and Sugar Company | 80 |
| IX. William G. Irwin: The Man | 86 |
| X. William G. Irwin: The Company | 92 |
| XI. From Sails to Steam | 104 |
| XII. Subsidy and Controversy | 112 |
| SILVER AND GOLD | |
| XIII. King Kalakaua's Coins | 131 |
| XIV. Fight over Gold Law | 148 |
| XV. Bank Bill Shenanigans | 159 |
| XVI. The Second Spreckels Bank | 172 |
| DOWNFALL AND REVOLUTION | |
| XVII. London Loan: Original Loan Act | 181 |
| XVIII. Amended Loan Act: Downfall | |
| XIX. Aftermath of Loan | |
| | xi |

Contents

| XX. Fall of the Monarchy | 214 |
|---|-----------------|
| XXI. The Sugar King Returns | 230 |
| XXII. The Struggle for Restoration | ² 45 |
| A SPRECKELS ALBUM | 259 |
| APPENDIX: SPRECKELS' TRIPS TO HAWAII | 285 |
| NOTES | |
| I. Spreckels and Reciprocity | 287 |
| II. King Kalakaua and King Claus | 289 |
| III. Water Rights and Cabinet Shuffles | 291 |
| IV. The Spreckels Ditch | 293 |
| V. Princess Ruth and the Crown Lands | 294 |
| VI. The Legislature of Many Luaus | 295 |
| VII. Spreckelsville Plantation | 298 |
| VIII. Hawaiian Commercial and Sugar Company | 300 |
| IX. William G. Irwin: The Man | 300 |
| X. William G. Irwin: The Company | 301 |
| XI. From Sails to Steam | 303 |
| XII. Subsidy and Controversy | 304 |
| XIII. King Kalakaud's Coins | 306 |
| XIV. Fight over Gold Law | 310 |
| XV. Bank Bill Shenanigans | 311 |
| XVI. The Second Spreckels Bank | 313 |
| XVII. London Loan: Original Loan Act | 314 |
| XVIII. Amended Loan Act: Downfall | 316 |
| XIX. Aftermath of Loan | 317 |
| XX. Fall of the Monarchy | |
| XXI. The Sugar King Returns | |
| XXII. The Struggle for Restoration | |
| INDEX | 220 |