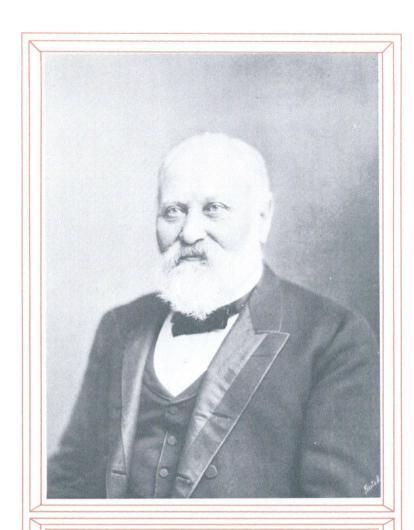
'O ke kanaka ke kuleana o ka moe The privilege of man is to dream — Hawaiian proverb

CLAUS SPRECKELS

The Sugar King in Hawaii



CLAUS SPRECKELS

1828-1908

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The Sugar King in Hawaii

By JACOB ADLER

Illustrated by Joseph Feher



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